

**NOTE:-**

1. MACHINED COMPONENT DRAWING NO. : 113 TF 32823 Δ
2. CLASSIFICATION, QUALITY REQUIREMENT } QY 1018-C CLASS "B"
AND SUPPLY CONDITIONS AS PER } RADIOGRAPHY NOT APPLICABLE FOR SUPPLIES
3. SURFACE QUALITY AS PER : QY 1024-C CLASS "A"
4. RUST PREVENTIVE COATING AS PER : PR 1029-C CLAUSE "2.3.2"
5. MANUFACTURING PROCESS : MACHINE MOULD/HAND MOULD
6. DRAFT ANGLE : 2° MAX.
7. UNSPECIFIED TOLERANCES : CLASS "I" - IS: 4897
8. UNSPECIFIED RADII : FILLETS = R5, CORNERS = R3.
9. PHANTOM LINES INDICATE MACHINING SURFACES.
10. EMBOSS/PUNCH VENDOR CODE, HEAT CODE
AND PART NO. OF SUITABLE SIZE AT "★" MARKED AREA.
11. DO NOT SCALE THE DRAWING.
12. FOR FORGING DRG REFER 113 TF 52839.

				PRODUCT BD65		DESIGN REF 113 TF 32823 Δ	
				USED ON	QTY	MATERIAL C1108-98	
				BD65	2	(Gr2, IS: 2707)	
				H. T. NORMALISE			Wt in Kg 16.00
							SCALE 1:2
11300496 Δ REVISED AND REDRAWN							
DRA/ECN NO.	AMEND	NO.	SIGNATURE	DATE	TITLE		
APPROVED	S. KRISHNAN			20/08/13	PILOT (CASTING)		
REVIEWED	H. S. V. MURTHY			20/08/13			
CHECKED	M. ARUMUGAM			20/08/13			
DRAWN	CAD						
STD.	M. SHANMUGAM			21/08/13			
					BHARAT EARTH MOVERS LTD.		DRG. NO.
					EM-K G F		113 TF 33196 Δ